

PART NO. 67680

Instruction Sheet

FORD ADJUSTABLE REAR UPPER CONTROL ARM

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part

Always check for loose or worn parts, tire pressure and odd tire wear patterns.

1. Raise vehicle by chassis so rear suspension hangs free.
2. Remove tire and wheel assembly.
3. Remove bolts holding OE rear upper control arm and remove control arm.
4. Assemble new arm as shown in **Figure 1**. Leave hardware slightly loose so arm length can be adjusted once installed. Install included sleeve in inboard bushing as shown.
5. Install adjustable control arm and loosely install mounting hardware.

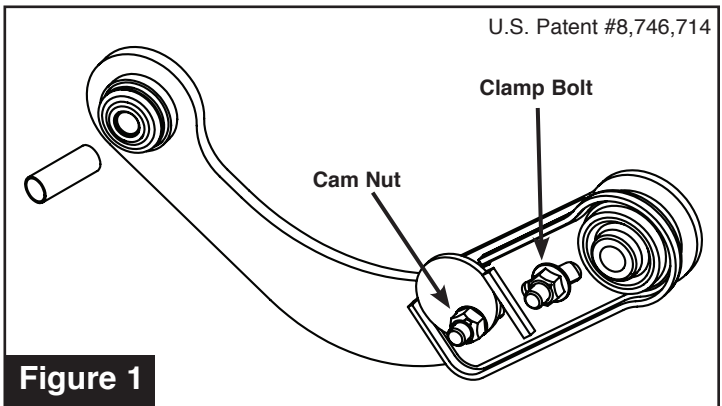
NOTE: Tightening fasteners with the vehicle in raised position may cause premature bushing wear due to preloading the bushing.

6. Lower vehicle onto slip plates and jounce suspension to return vehicle to normal ride height.
7. Tighten inboard and outboard fastners to factory specification.

NOTE: The bolt on the inboard fastner should be tightened "full in" if you want to adjust arm for negative camber and "full out" if you want to adjust the arm for positive camber.

8. Adjust camber by turning cam nut (**Figure 1**) on link until desired setting is obtained. Lock setting by holding cam nut and tightening bolt, then tighten 2nd clamp bolt. Torque spec for both bolts: 45 ftlbs [61Nm].
9. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



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ECN#2374

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